# Belissimo STILE ITALIANO General Catalogue 2021







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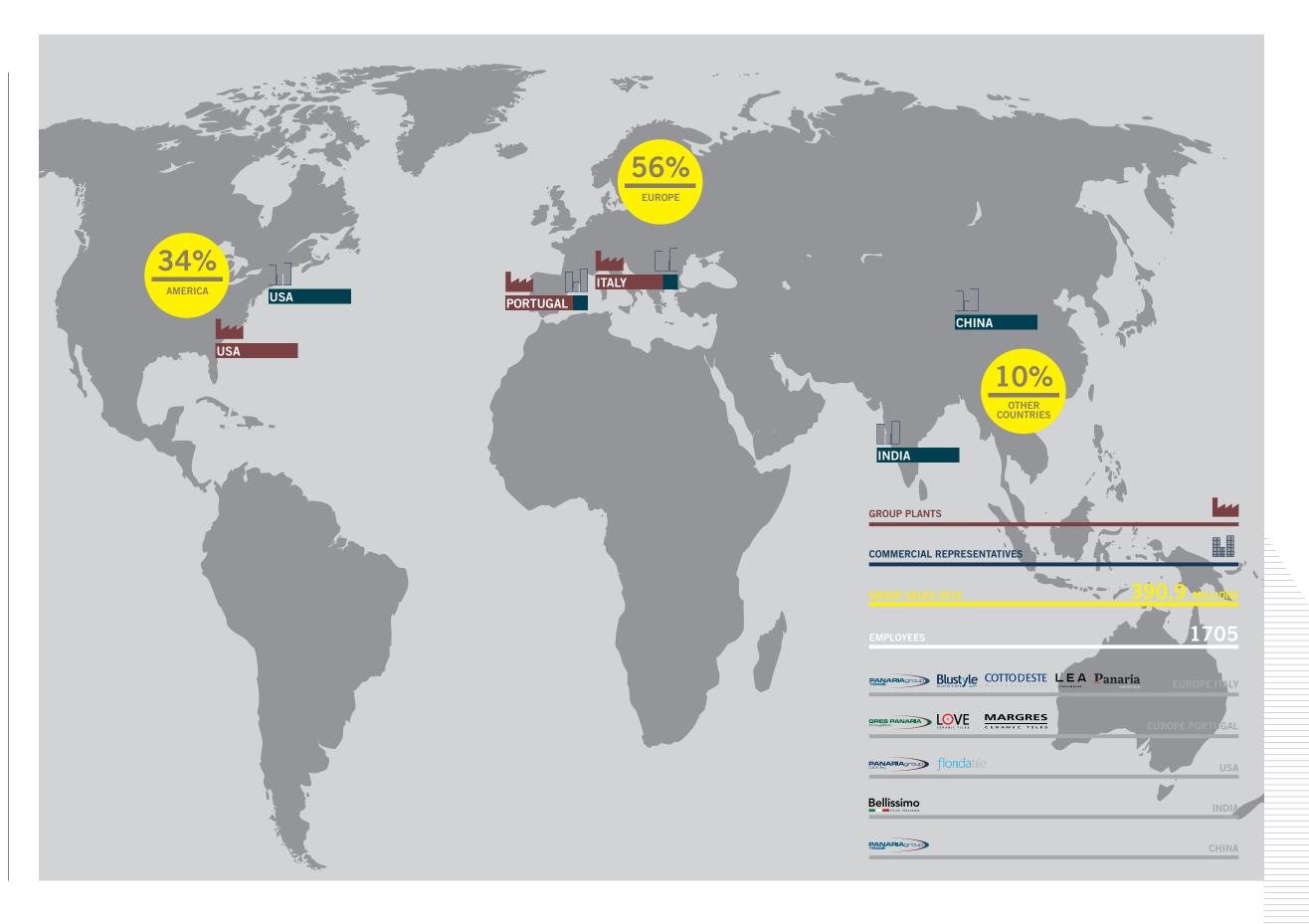
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**66** ova

### A leading maker of **deluxe** ceramics

### The strength and international breath of Panariagroup .

Panariagroup is one of the leading manufacturers of ceramic tiles for floors and wall cladding in the world. The group has production sites in Italy, Portugal, USA and has a presence in over **one hundred countries** thanks to a broad, established and widespread sales network. Specialised in the production of porcelain stoneware tiles, the company is positioned in the ultra-luxury market segment targeting a differentiated and discerning customer-base looking for top quality aesthetics and technology.



**Highlights** 

Panariagroup has a presence in over 100 countries in the world

> The group positions itself in the high-luxury market segment



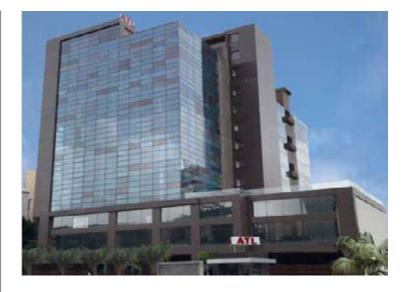
COTTO D'ESTE

# Panariagroup in the world



🗄 Variante di valico

Badia Nuova - Aglio (ITALY)



**H** ATL Tower

MUMBAI (INDIA) - Design Acces Architects

Panaria



**H** Vertical Forest

MILANO (ITALY) - Studio Design Stefano Boeri, COTTO D'ESTE LEA Gianandrea Barreca, Giovanni La Varra



🗄 Ermenegildo Zegna Head Office MILAN (ITALY) - Design Antonio Citterio and Partners **COTTO D'ESTE** 



Hamad International Airport

DOHA (QATAR) - Design Antonio Citterio, COTTO D'ESTE Patricia Viel Interiors





Bellissimo

LUCKNOW (INDIA)

LEA



### Hyatt Regency

Lucknow (NORTH INDIA) - Design Consultants SDN BHD Bellissimo



### 🗄 Changi International Airport

SINGAPORE - Design Schmitz Corporation

# The technology know-how

### Avant-garde machinery and constant innovation for unrivalled quality standards.

Panariagroup has always set itself apart thanks to its focus on research and innovation. The numerous production sites of the group are equipped with cutting edge machinery and production tools and the company also has an in-house research centre able to develop avant-garde application and aesthetic solutions, which help the company maintain its position as one of the industry leaders across the world.

### 🗄 Highlights

In-house research centre equipped with advanced technology

Innovation means evolution and ability to improve products quality



### $\oplus$ Innovation

Ongoing research into materials, to constantly improve our aesthetic, technical and quality standards.



### 

Bellissimo: our values

The charm of Italian style: an aesthetic culture that has imposed its taste across the world, enhancing the most prestigious of living spaces.



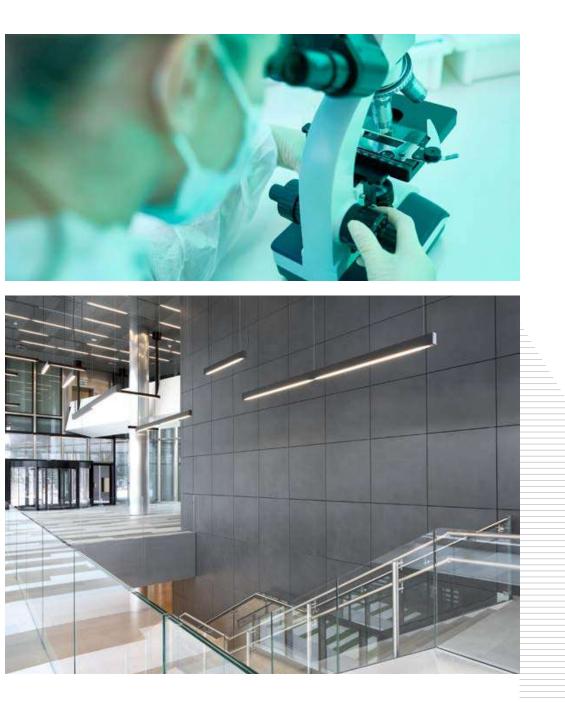
### $\boxplus$ Italian style, indian feeling

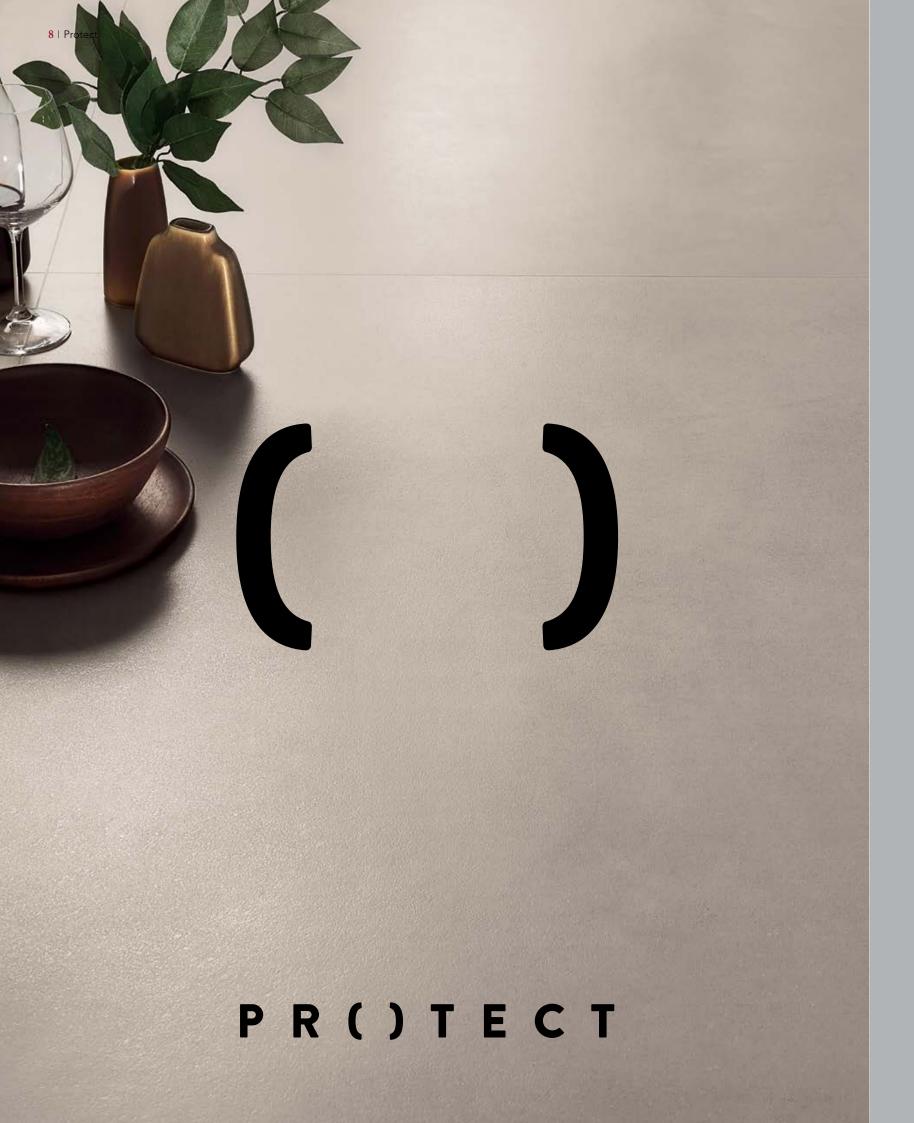
Renowned Italian reputation and style meets the needs of Indian living. Unique collections to enrich the most sought-after architecture projects and residential venues.



### 

Evolution, performance and know-how co-exist and share a perfect balance that represents the maximum of "Italian-ness" in the world.





# To live healthy, safe and secure

The exclusive Panariagroup technology for antimicrobial floor and wall coverings with the highest performance.



product

MICROBAN

protect.panariagroup.it

POWERFUL ACTION eliminates microbes and prevents their reproduction

CONTINUOUS PROTECTION always active, 24 hours a day, with and without sunlight

ETERNAL EFFECTIVENESS thanks to the technology permanently integrated into the

GUARANTEED QUALITY by the partnership with

# The **best** of **Italy**, the **best** of **India**

## **Bellissimo**

Bellissimo sets out to be the point of reference for planners, interior designers, architects and end users who are looking for products able to combine the highest technical standards and the refinement of Italian ceramics, that, for centuries, have been the symbol of unique excellence throughout the world.

## Blustyle

Blustyle Ceramica is the trademark representing a new generation of products, which combine top quality with the best price, thanks to a careful sales and organisation policy. Products are manufactured with great concern for the environment and using carefully selected raw materials.

### COTTO D'ESTE NuoveSuperfici

Cotto d'Este is the trademark that best represents the group's dedication to top quality and deluxe products, by virtue of the carefully crafted details and finishes and the high aesthetic and technical quality. The success both in Italy and abroad has been considerable, as demonstrated by prestigious references all over the world.

### EΑ CERAMICHE

Lea is the trademark offering a trendy product range, with an international flair, characterised by top level design, ideal for modern environments.

The trademark boasts the co-operation of internationally known architects, such as Zaha Hadid, Patrick Norguet and Diego Grandi; a prestigious showroom in Milan, the capital city of design, has been recently opened in Via Durini.



The Panaria trademark is the expression of the great tradition of the group when it comes to "making" ceramics". Its extensive and articulated range of products combines the ancient art of ceramics with the latest trends. Today, apart from playing a leading role in the domestic market, the company is winning great appreciation on an international level.

### Arborea



Blustyle

Sku's: 2 / Colors: 2 Format: 15x120 cm



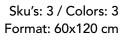


Format: 60x60 / 60x120 cm

### Cliffstone







### Assi d'Alpe





Sku's: 4 /Colors: 4 Format: 20x90.5

Sku's: 6 /Colors: 3

### Bourgogne





Sku's: 3 / Colors: 3 Format: 60x60 cm

### Discover





Sku's: 6 / Colors: 3 Format: 60x60 / 60x120 cm

### Dreaming



LEA

Sku's: 3 / Colors: 3 Format: 75x75 cm

### Limestone



COTTO D'ESTE

Sku's: 3 / Colors: 3 Format: 60x120 cm

### Calacatta



Bellissimo

Sku's: 6 / Colors: 1 Format: 60x60 / 60x120

### Metropolis



Sku's: 4 / Colors: 4 Format: 90x90 cm







Sku's: 4 / Colors: 2 Format: 60x60 / 60x120 cm

### Epic Stone



Bellissimo

Format: 60x60 / 60x120

### Luxury





Sku's: 32 / Colors: 8 Format: 60x60 / 60x120









Sku's: 8 / Colors: 4 Format: 60x60 / 60x120



Sku's: 6 / Colors: 3

### Industrial Cem





Sku's: 6 / Colors: 3 Format: 60x60 / 60x120

### Marble Stone





Sku's: 16 / Colors: 4 Format: 60x60 / 60x120 cm

# Marfil



Bellissimo

Sku's: 6 / Colors: 1 Format: 60x60 / 60x120

### Maxi



Bellissimo

### Format: 80x160

### Statuario



Bellissimo

Sku's: 6 / Colors: 1 Format: 60x60 / 60x120

### Onyx



Bellissimo

Sku's: 9 / Colors: 3 Format: 60x60 / 60x120

### Piasentina



Bellissimo

Sku's: 18 / Colors: 3 Format: 60x60 / 60x120

### Travertini



Bellissimo

Sku's: 16 / Colors: 4 Format: 60x60 / 60x120 cm

### Precious Stone



Bellissimo

Sku's: 18 / Colors: 3 Format: 60x60 / 60x120

### Sandstone



Sku's: 9 / Colors: 3 Bellissimo Format: 30x60 / 60x60 / 60x120









Sku's: 8 / Colors: 4 Format: 60x60 / 60x120 cm



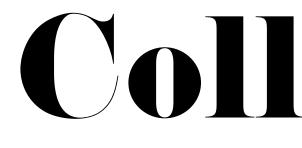


### COTTO D'ESTE eSuperf

### LEA CERAMICHE









# Made in Taly Collections

# Arborea

The inspiration for ARBOREA comes from the most classic and elegant wood essence, in a new format and a new surface finish. The high number of graphic patterns combinations, achieved by adopting HD digital technology, combined with the use of innovative dies, will allow you to perfectly combine the natural beauty of wood with the resistance of the best quality porcelain stoneware.





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### Arborea

### Talia

15x120 cm *rect.* **素** 11 mm

### Danae

15x120 cm *rect.* **素** 11 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4
V3	≤ 0,04 %	≥ 3000 N

CHEMICAL RESISTANCE ISO 10545-13 FROST RESISTANCE ISO 10545-12 STAIN RESISTANCE ISO 10545-14 SLIP RESISTANCE K **\$** DIN 51130 BCR GLA GHA Tortus Class 5 Resistant (Resistant) R9 > 0,40 (Resistant)

# Assi d'Alpe

The details and nuances typical of wood essences of the alpine buildings come back to life in a ceramic surface that portrays the wood's handcrafted process in a contemporary way.











## Assi d'Alpe

### Chalet



### Badia



20x90,5 cm **≭** 11 mm

### Stube



20x90,5 cm **素** 11 mm

### Maso



20x90,5 cm **素** 11 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	DEEP ABRASION ISO 10545-6	SLIP RES	ISTANCE	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
			Q	X	S			<b>\$</b>
V2 V3 Chalet Stube Badia Maso	≤ 0,04 %	≥ 3000 N	≤ 145 mm³	DIN 51130 R10	BCR Tortus > 0,40	ULA UHA (Resistant)	Resistant	Class 5 (Resistant)

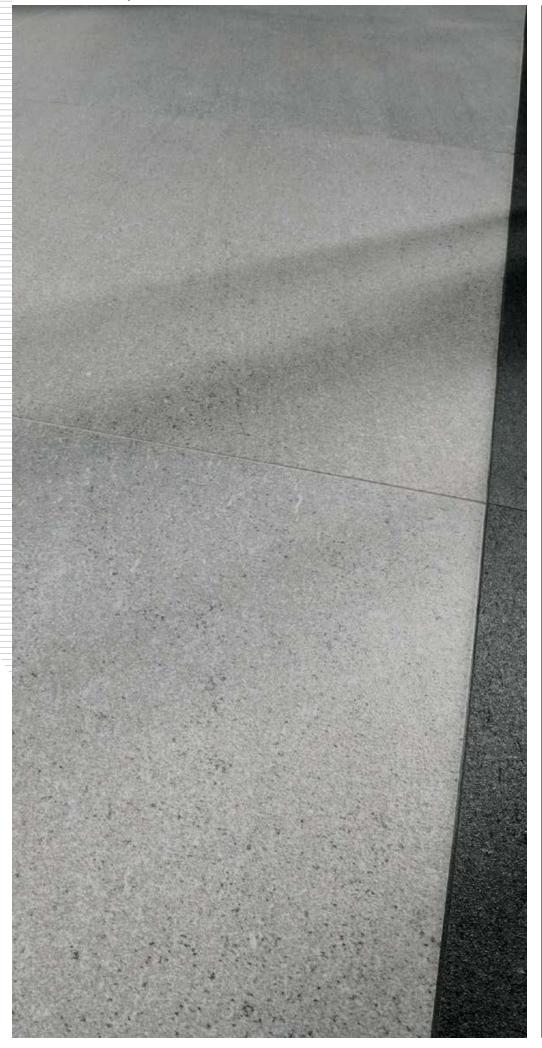
# Basaltina Stone Project

### The hard, intrinsic power of stone.

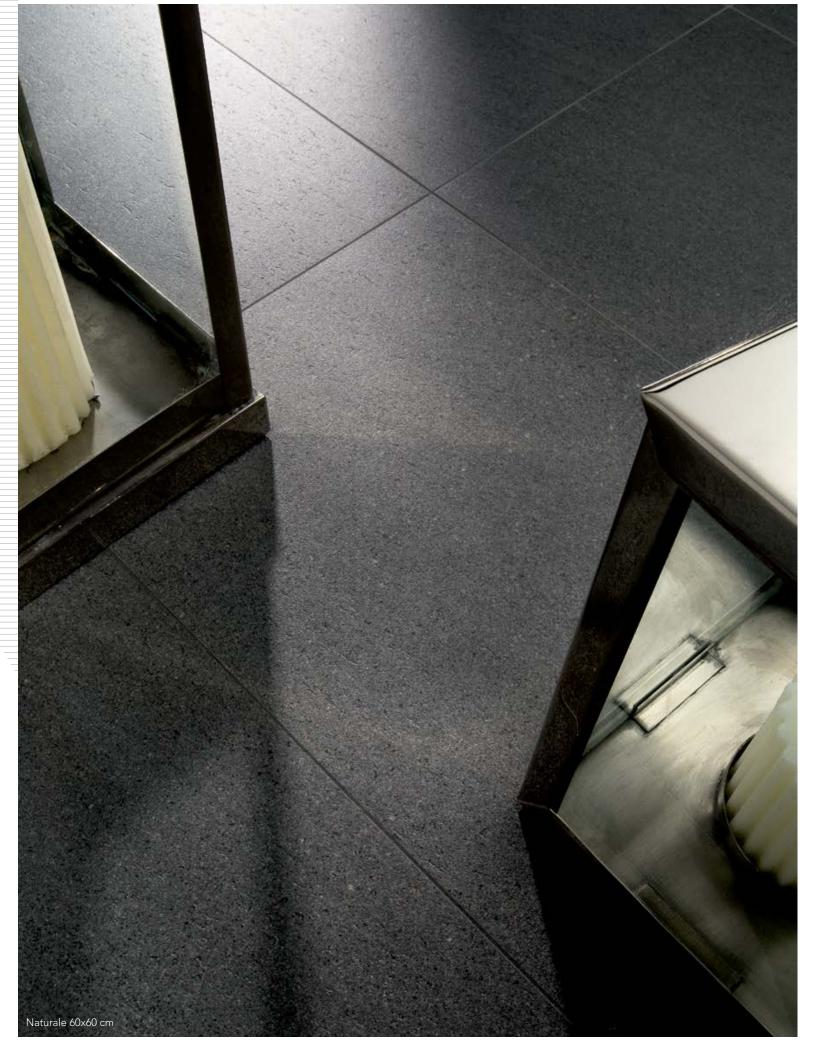
The power of earth crystallizes in lava stone. Basalt rock, made of heat, ashes, gas and energies thousands of years old. Its natural grey comes back to life again in ceramics, taking on new tones and variations. It fills spaces with subtle style, as every vein holds a story within.











## Basaltina Stone Project

### Naturale





60x60 cm *rect*. **≭**11 mm

60x120 cm *rect*. 🛨 12 mm

🛨 12 mm

### Lappata



60x60 cm *rect*. **素**11 mm

60x60 cm rect.

**素** 11 mm

### Sabbiata Velvet





60x120 cm *rect*. 🛨 12 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	DEEP ABRASION ISO 10545-6	SLIP RESI	STANCE	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
			<b>Q</b>	K		<b>~</b>		<b>3</b>
V3	≤ 0,04 %	≥ 3600 N (1,2 cm) ≥ 3000 N (1,1 cm)	≤ 145 mm³	DIN 51130 R10	BCR Tortus > 0,40	ULA UHA (Resistant)	Resistant	Class 5 (Resistant)
				(Not La	(Not Lappata)			







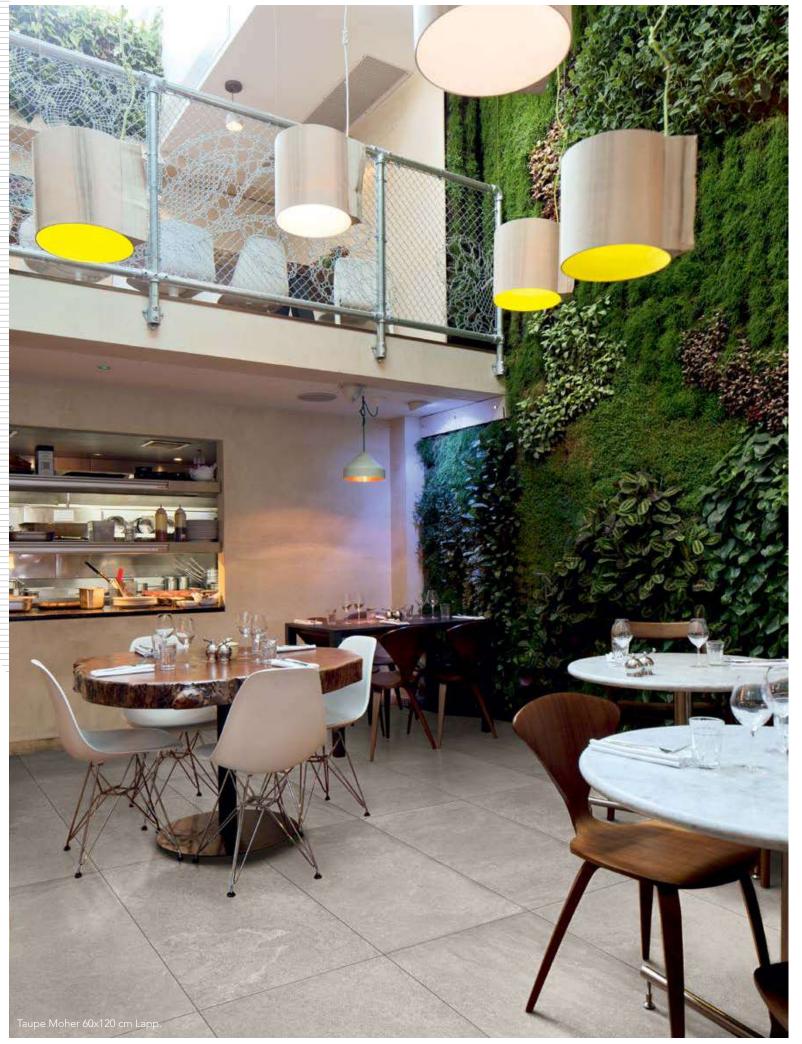
### PR()TECT

ANTIBATTERICO - ANTIMICROBIAL

Stone effect slabs that reproduce the veins and characteristics of stone. Different veining for each individual piece, artificial markings that overlay the consistency of the material. The essence of each collection is not in the single piece but in the movement created on the surface. The range of possible uses are easy to imagine especially by designers and confer a creative freedom in architectural design that ensures extensive personalisation.







## Cliffstone

### White Dover

Dr120 cm / app. rect

60x120 cm *Lapp. rect.* **荼** 11 mm

### Beige Madeira



60x120 cm *Lapp. rect.* **素** 11 mm

### Taupe Moher



60x120 cm *Lapp. rect.* **素** 11 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	SURFACE ABRASION ISO 10545-7	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
			<u>⇔</u>			3
V2	≤ 0,04 %	≥ 2500 N	≤ 145 mm³	ULA UHA (Resistant)	Resistant	Class 5 (Resistant)











# Discover

AMERA DI COMMERCIO di Milano

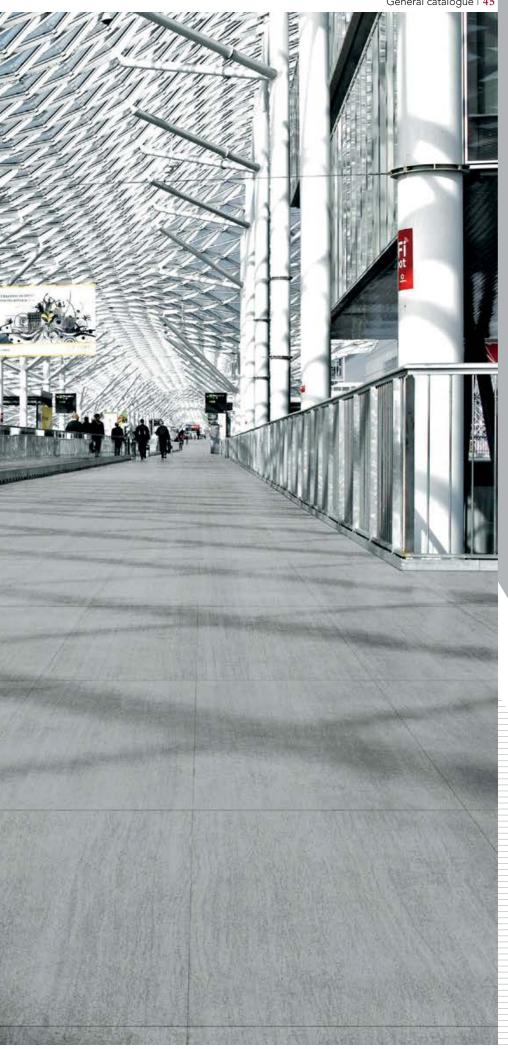
PR()TECT ANTIBATTERICO - ANTIMICROBIAL

Discover a better world built by our own dreams.

Clean, perfect and shared. A home for our projects. Here, now, under our own eyes. Strong, light and inspired.

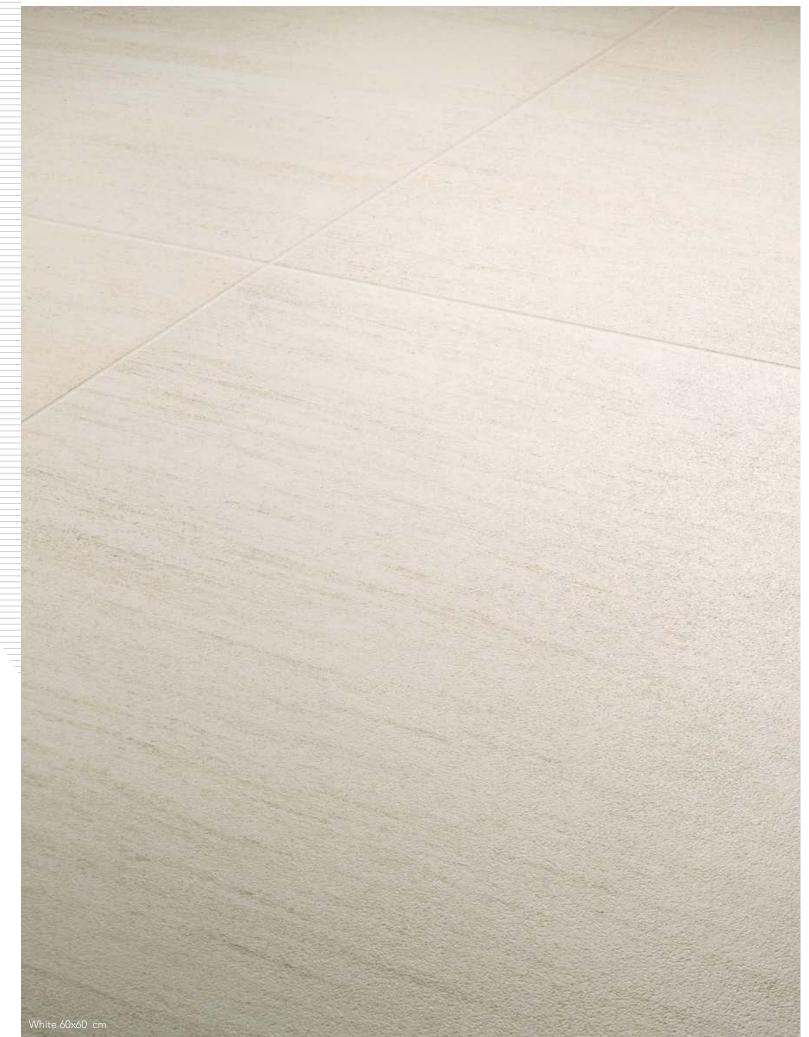


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### Discover

### Sun





60x60 cm *rect.* ★ 10 mm

### White

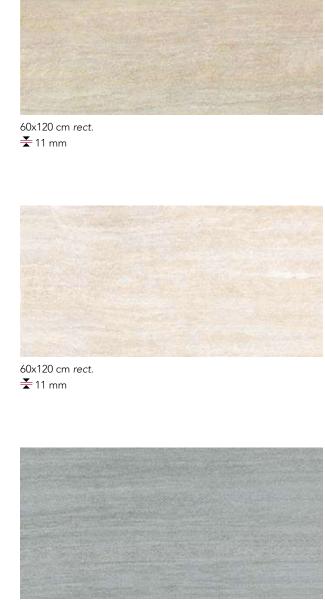


60x60 cm *rect.* **素** 10 mm

### Plan

60x60 cm *rect.* **素** 10 mm





60x120 cm *rect.* **素** 11 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	DEEP ABRASION ISO 10545-6	SLIP RES	ISTANCE	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
			0	X	2	~		<b>*</b>
V2	≤ 0,04 %	≥ 3000 N (1,1 cm) ≥ 2500 N (1 cm)	≤ 145 mm³	DIN 51130 R9	BCR Tortus > 0,40	ULA UHA (Resistant)	Resistant	Class 5 (Resistant)



# Dreaming

Dreaming reproduces the effects of the finest marble, combined with the strength and durability of ceramics. Luster and veins of marble are reinterpreted to combine tradition and innovation, elegance and comfort.





CERAMICHE Ceran







## Dreaming

### **Crystal White**



75x75 cm Velvet rect. 素 11 mm

SHADE VARIATION	WATER ABSORPTION	
V3	≤ 0,04 %	

### Romance Safari



75x75 cm Velvet rect. 素 11 mm

### **Passion Pulpis**



75x75 cm *Velvet rect.* **≩** 11 mm

BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
≥ 3000 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)

### Limestone PROTECT ANTIBATTERICO - ANTIMICROBIAL

Limestone is the first Cotto d'Este collection produced with an innovative high resolution ink-jet printing system that produces 3 dimensional graphics with a level of detail and precision that was not possible until now. Limestone is produced with Micobran<sup>®</sup> antibacterial technology.

### COTTO D'ESTE Nuovesuperfici

Oyster 60x120cm Honed

TE Ceramics of Italy

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### Limestone

### Clay



60x120 cm Honed rect. 素 14 mm

### Amber



60x120 cm Honed rect. 素 14 mm

### Oyster



60x120 cm Honed rect. 素 14 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	SURFACE ABRASION ISO 10545-7	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
			<u>⇔</u>			<b>*</b>
V3	≤ 0,04 %	≥ 5000 N	≤ 145 mm³	ULA UHA (Resistant)	Resistant	Class 5 (Resistant)









# Metropolis

### Return to material texture, in all its simplicity and purity.

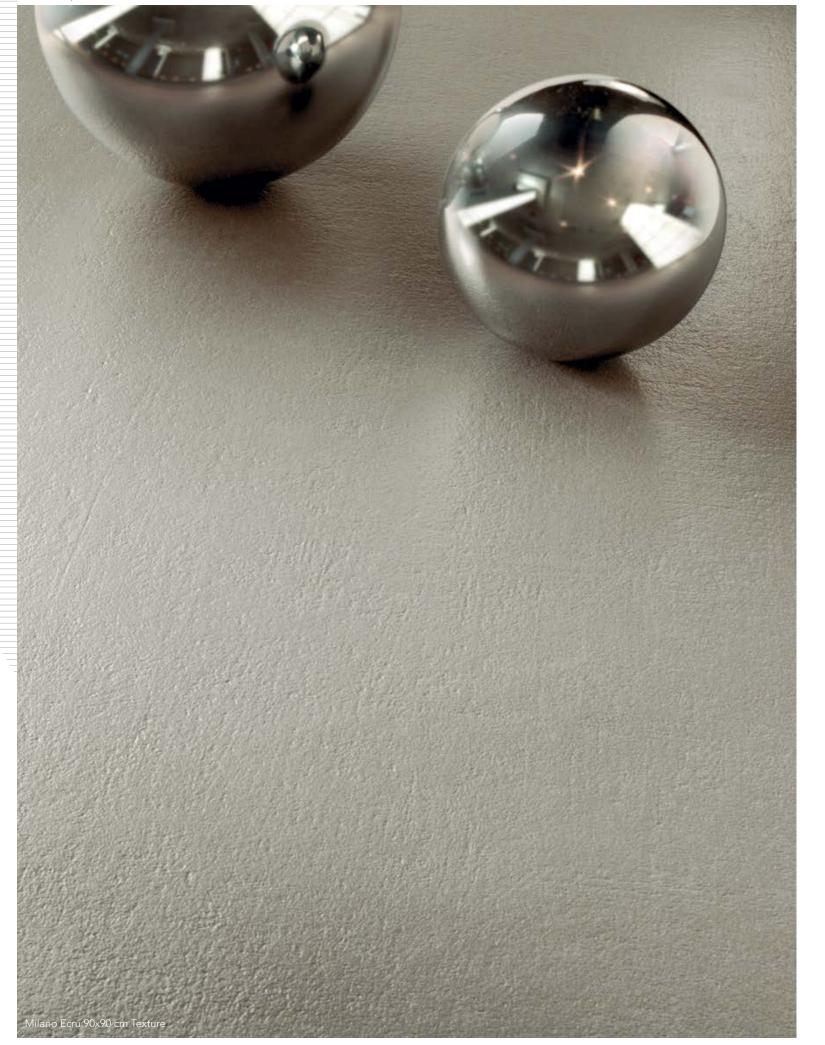
Shanghai Iron 90x90 cm <u>Texture</u>

The tough and rugged nature of cement makes a comeback in the Metropolis collection, characterised by surfaces with an extremely natural effect. The rough look goes with a surprisingly sensual feel: the beauty of an ancient material becomes softer and more welcoming to the touch, renewed in a reassuring tactile experience. Metropolis is the ideal surfacing material for covering any kind of interior or exterior volume: a ceramic lining material that acts as a second skin for spaces aiming for new kinds of simplicity. Pand Ral Al

6.





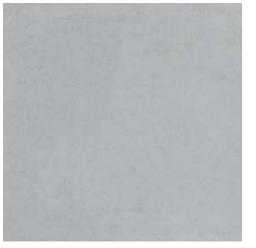


## Metropolis

### Tokyo White

90x90 cm *Texture rect.* **素** 11 mm

### Shanghai Iron



90x90 cm Texture rect. **素**11 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	DEEP ABRASION ISO 10545-6	SLIP RES	ISTANCE	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
			0	X		~		<b>3</b>
V3	≤ 0,04 %	≥ 3000 N	≤ 145 mm³	DIN 51130 R10	BCR Tortus > 0,40	ULA UHA (Resistant)	Resistant	Class 5 (Resistant)



### Milano Ecru



90x90 cm Texture rect. 🛨 11 mm

### **Rio Coffee**



90x90 cm Texture rect. **≭**11 mm





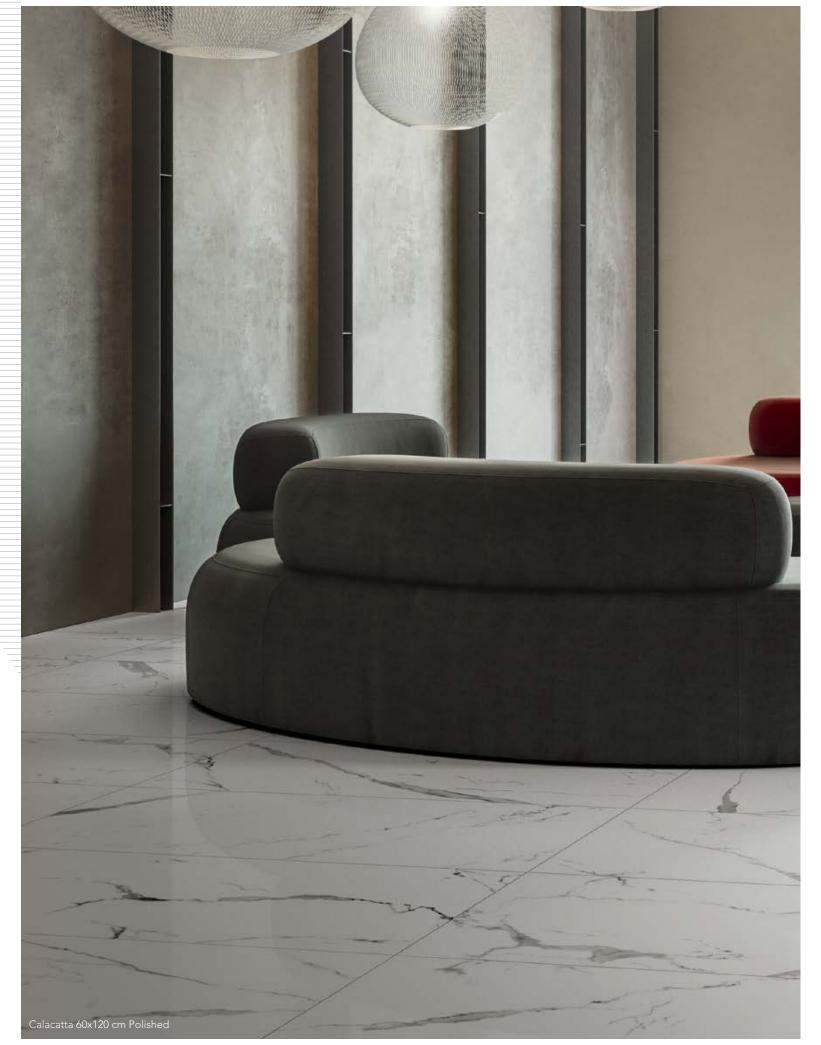
# Calacatta

With its delicate veins and soft tones, marble confers lightness when covering any environment. The light reflects on the polished stone and gives a breath of fresh air to the space, amplifying it with unique style and a sensation of freedom.



acatta 60x120 cm Polished





## Calacatta

### Calacatta



يعلان

60x60 cm Vitrified - Polished rect. 素 8,25 mm

**¥**9,5 mm

### Calacatta



60x120 cm Vitrified - Satin rect.

60x60 cm Vitrified - Satin rect. **₹**8,25 mm

**₹**9,5 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
				No the second se	<b>*</b>
V3	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)



60x120 cm Vitrified - Polished rect.



# Concrete Texture

The evolution of matter. Surfaces that recall cement marked by graphical textures that create a new mood in spaces with a completely new appeal.



CT Grey 60x120 cm Satin









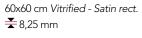
### Concrete Texture

### **CT White**

### **CT Beige**



60x60 cm Vitrified - Satin rect. **₩**8,25 mm





60x120 cm Vitrified - Satin rect. **₹**9,5 mm

**₹**9,5 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
				No. Contraction of the second	<b>3</b>
V2	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)

### **CT Light Grey**



60x60 cm Vitrified - Satin rect. **₩**8,25 mm

### **CT Grey**



60x60 cm Vitrified - Satin rect. **₩**8,25 mm



60x120 cm Vitrified - Satin rect.



60x120 cm Vitrified - Satin rect. **₹**9,5 mm



60x120 cm Vitrified - Satin rect. **₹**9,5 mm

# Epic Stone

Refined colors and sophisticated veins for classy ambience inspired by beauty.



## Bellissimo

cite 60x120 cm Matt

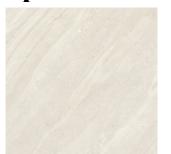






## Epic Stone

### **Epic White**



60x60 cm Vitrified - Matt rect. **¥** 8,25 mm



60x120 cm Vitrified - Matt rect. **₹**9,5 mm



SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
				A CONTRACTOR	<b>*</b>
V3	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)

**素** 8,25 mm



### Epic Grey

60x60 cm Vitrified - Matt rect.

### **Epic Anthracite**



60x60 cm Vitrified - Matt rect. **¥**8,25 mm



60x120 cm Vitrified - Matt rect.



60x120 cm Vitrified - Matt rect. **¥**9,5 mm

88 | Industrial Cem

## Industrial Cem



Contemporaneity find his latest dimension by renewing itself in the most refined color and shades.



Cem Light Grey 60x120 cm Matt





## Industrial Cem

### Cem White



60x60 cm Vitrified - Matt rect. **¥**8,25 mm

### Cem Light Grey



60x60 cm Vitrified - Matt rect. **素** 8,25 mm



**₹**9,5 mm

60x120 cm Vitrified - Matt rect.

SHADE /ARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
			$\boldsymbol{\wedge}$	A CALL	<b>*</b>
V3	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)

### Cem Grey



60x60 cm Vitrified - Matt rect. **¥** 8,25 mm



60x120 cm Vitrified - Matt rect.

**₹**9,5 mm



60x120 cm Vitrified - Matt rect. **¥**9,5 mm

## Luxury

We have reproduced the timeless charm of marble to create living environments with an elegant and exclusive atmosphere.









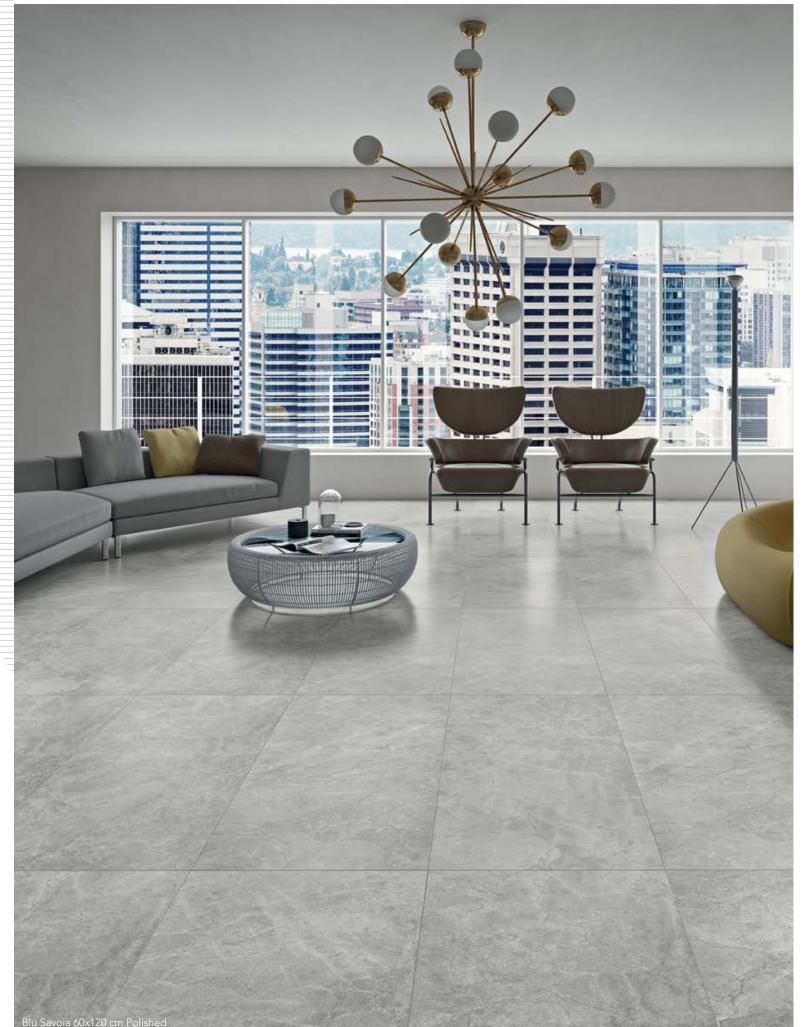








General catalogue | 101





### Luxury

### Crosscut White



60x60 cm Vitrified - Polished rect.

**★**8,25 mm

60x60 cm Vitrified - Satin rect. **₩**8,25 mm





60x60 cm Vitrified - Polished rect. **₩**8,25 mm



60x60 cm Vitrified - Satin rect. **₩**8,25 mm





60x60 cm Vitrified - Polished rect. **₹**8,25 mm

60x60 cm Vitrified - Satin rect. **₩**8,25 mm



60x120 cm Vitrified - Satin rect. **₹**9,5 mm



60x120 cm Vitrified - Polished rect. **₹**9,5 mm



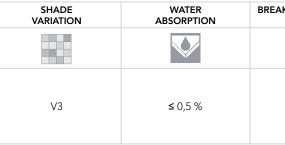
60x120 cm Vitrified - Satin rect. **₹**9,5 mm





60x120 cm Vitrified - Polished rect. **₹**9,5 mm







#### Daino



60x60 cm Vitrified - Polished rect. **₹**8,25 mm



60x60 cm Vitrified - Satin rect. **₩**8,25 mm



60x120 cm Vitrified - Polished rect. **₹**9,5 mm



60x120 cm Vitrified - Satin rect. **₩**9,5 mm

AKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
		No.	<b>*</b>
≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)

## Luxury

### Blu Savoia



60x60 cm Vitrified - Polished rect. **₹**8,25 mm



60x60 cm Vitrified - Satin rect. **₩**8,25 mm

#### Lasa



60x60 cm Vitrified - Polished rect. **₩**8,25 mm



60x60 cm Vitrified - Satin rect. **≹** 8,25 mm

### Tundra Grey



60x60 cm Vitrified - Polished rect. **₹**8,25 mm



**₩**8,25 mm



60x120 cm Vitrified - Satin rect. **₹**9,5 mm



60x120 cm Vitrified - Polished rect. **₩**9,5 mm

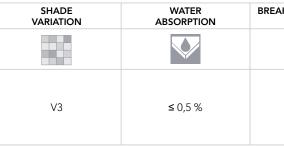






**₹**9,5 mm









### Tundra White



60x60 cm Vitrified - Polished rect. **素** 8,25 mm



60x60 cm Vitrified - Satin rect. **₩**8,25 mm



60x120 cm Vitrified - Polished rect. **₩**9,5 mm



60x120 cm Vitrified - Satin rect. **₩**9,5 mm

AKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
		No. 1	
≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)

## Marble Stone

A collection that represents the perfect blend between the essence of Marble and the materiality of Stone. Conceived in four chromatic variants, ideal for decorating spaces with elegant and contemporary flair.





### Marble Stone

### MS White



**₹**8,25 mm

60x60 cm Vitrified - Matt rect. **₩**8,25 mm

### MS Beige



60x60 cm Vitrified - Polished rect. **₩**8,25 mm



60x60 cm Vitrified - Matt rect. **₩**8,25 mm







60x60 cm Vitrified - Polished rect. **₹**8,25 mm

60x60 cm Vitrified - Matt rect. **₩**8,25 mm



**₩**9,5 mm

60x120 cm Vitrified - Matt rect. **₹**9,5 mm



60x120 cm Vitrified - Polished rect. **₹**9,5 mm







60x120 cm Vitrified - Polished rect. **₹**9,5 mm

60x120 cm Vitrified - Matt rect. **¥**9,5 mm





### MS Grey



60x60 cm Vitrified - Polished rect. **₹**8,25 mm



60x60 cm Vitrified - Matt rect. **₩**8,25 mm





60x120 cm Vitrified - Polished rect. **₹**9,5 mm



60x120 cm Vitrified - Matt rect. **₹**9,5 mm

AKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
		No. 1	<b>*</b>
≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)

## Marfil

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Chromaticity furrowed with irregular veins, for a product offering guaranteed aesthetic value combined with practicality. Marble with his unique brilliance and large sizes, ideal for the elegant covering of public and residential environments.







## Marfil

### Marfil



60x60 cm Vitrified - Polished rect. ¥ 8,25 mm

60x120 cm Vitrified - Polished rect. ₹ 9,5 mm

### Marfil



60x60 cm Vitrified - Satin rect. **素** 8,25 mm



**₩**9,5 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
				No. 10 And	<b>*</b>
V3	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)



## Maxi

Large spaces enriched by the texture and versatility of this collection, a marble effect porcelain gres giving an unmistakable style.



Ash 80x160 cm Polished









### Maxi

### Kenya Nero



80x160 cm Vitrified - Polished rect. ¥9,5 mm **Coffee** 



80x160 cm Vitrified - Polished rect. 素9,5 mm

### Breccia



80x160 cm Vitrified - Polished rect. ₹9,5 mm

#### Moca



80x160 cm Vitrified - Polished rect. ★9,5 mm

### Onice



80x160 cm Vitrified - Polished rect. ¥9,5 mm Ash

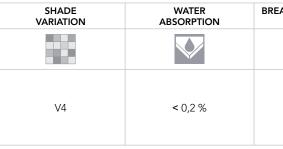


80x160 cm Vitrified - Polished rect. ₹9,5 mm

### Statuario Royal



80x160 cm Vitrified - Polished rect. 素9,5 mm



### Statuario Supremo



80x160 cm Vitrified - Polished rect. 素9,5 mm

AKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
		No. 1	<b>*</b>
>= 2000 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)

#### The thin vibrant veins of Onyx brighten any space and decorate the surfaces with the energy of stone. The natural elegance of this mineral is suitable for any type of coating. Its characteristic colours clad environments and bring out its best qualities.



Onyx White 60x120 cm Polished

Onyx

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1.1



General catalogue | 129



## Onyx

### Onyx White



60x120 cm Vitrified - Polished rect. ₹9,5 mm

### Onyx Beige

60x60 cm Vitrified - Polished rect. ₹8,25 mm



**₹**9,5 mm

60x60 cm Vitrified - Polished rect. ₹ 8,25 mm

### Onyx Grey





60x60 cm Vitrified - Polished rect. ★ 8,25 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
				A A A A A A A A A A A A A A A A A A A	<b>*</b>
V3	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)









60x120 cm Vitrified - Polished rect.

## Piasentina

The force of the wind combined with the power of water and the passage of time creates the uniqueness of the Piasentina Stone.

A product that crosses centuries of history, cladding and decorating all kinds of interior, thus conferring harmony and charm in the most natural way.

## Bellissimo







### Piasentina

### Beige



60x60 cm Vitrified - Polished rect. **★**8,25 mm





60x60 cm Vitrified - Polished rect. **★**8,25 mm





60x120 cm Vitrified - Polished rect. **₩**9,5 mm



60x60 cm Vitrified - Polished rect. **¥**8,25 mm



60x120 cm Vitrified - Polished rect. **₹**9,5 mm

### Beige



60x60 cm Vitrified - Matt rect. **素** 8,25 mm

### Taupe



60x60 cm Vitrified - Matt rect. **₹**8,25 mm



**₹**9,5 mm

#### Grey





60x60 cm Vitrified - Matt rect. **₹**8,25 mm

В
WATER

**₹**9,5 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
				A A A A A A A A A A A A A A A A A A A	<b>*</b>
V3	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)







60x120 cm Vitrified - Matt rect.

# Precious Stone

Precious Stone has recreated and interpreted the Limestone with a new shiny and modern look. A unique, exclusive product that combines the finest graining and the most delicate chromatic variations. It is available in three colours matt and polished.

Bianco 60x120 cm Polished - Countertop Slimtech Timeless Marble Statuario White 100x300cm Sat.

## Bellissimo



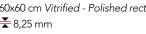




### Precious Stone

### Bianco





Beige



60x60 cm Vitrified - Polished rect. **≹** 8,25 mm





60x60 cm Vitrified - Polished rect. **₩**8,25 mm



60x120 cm Vitrified - Polished rect. **₩**9,5 mm



60x120 cm Vitrified - Polished rect. **₩**9,5 mm

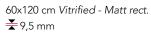


60x120 cm Vitrified - Polished rect. **₹**9,5 mm

#### Bianco



60x60 cm Vitrified - Matt rect. **¥**8,25 mm



### Beige



60x60 cm Vitrified - Matt rect. **₹**8,25 mm

Greige



**₹**9,5 mm

60x60 cm Vitrified - Matt rect. **₹**8,25 mm



SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
			$\boldsymbol{\wedge}$	No.	<b>*</b>
V3	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)





60x120 cm Vitrified - Matt rect.



144 | Sandstone



N

## Sandstone

Inspired by the rarest and selected stones Sandstone collection is ideal for elegant and dynamic ambiences.



Sand White 60x120 cm Matt





General catalogue | 147



### Sandstone

### Sand White



\*30x60 cm Vitrified - Matt rect. ¥8,25 mm



60x60 cm Vitrified - Matt rect. 素 8,25 mm

60x60 cm Vit ₹ 8,25 mm



60x120 cm Vitrified - Matt rect. 素 9,5 mm

60x120 cm **₹**9,5 mm

 $^{\ast30x60}$  available a on minimum quantity requeste to discuss with the management

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
					<b>*</b>
V4	< 0,2 %	>= 2000 N	Resistant	Resistant	Class 5 (Resistant)

Sand Beige



\*30x60 cm Vitrified - Matt rect. ★ 8,25 mm



60x60 cm Vitrified - Matt rect.





\*30x60 cm Vitrified - Matt rect. 素 8,25 mm



60x60 cm Vitrified - Matt rect. **¥** 8,25 mm



60x120 cm Vitrified - Matt rect. 素 9,5 mm



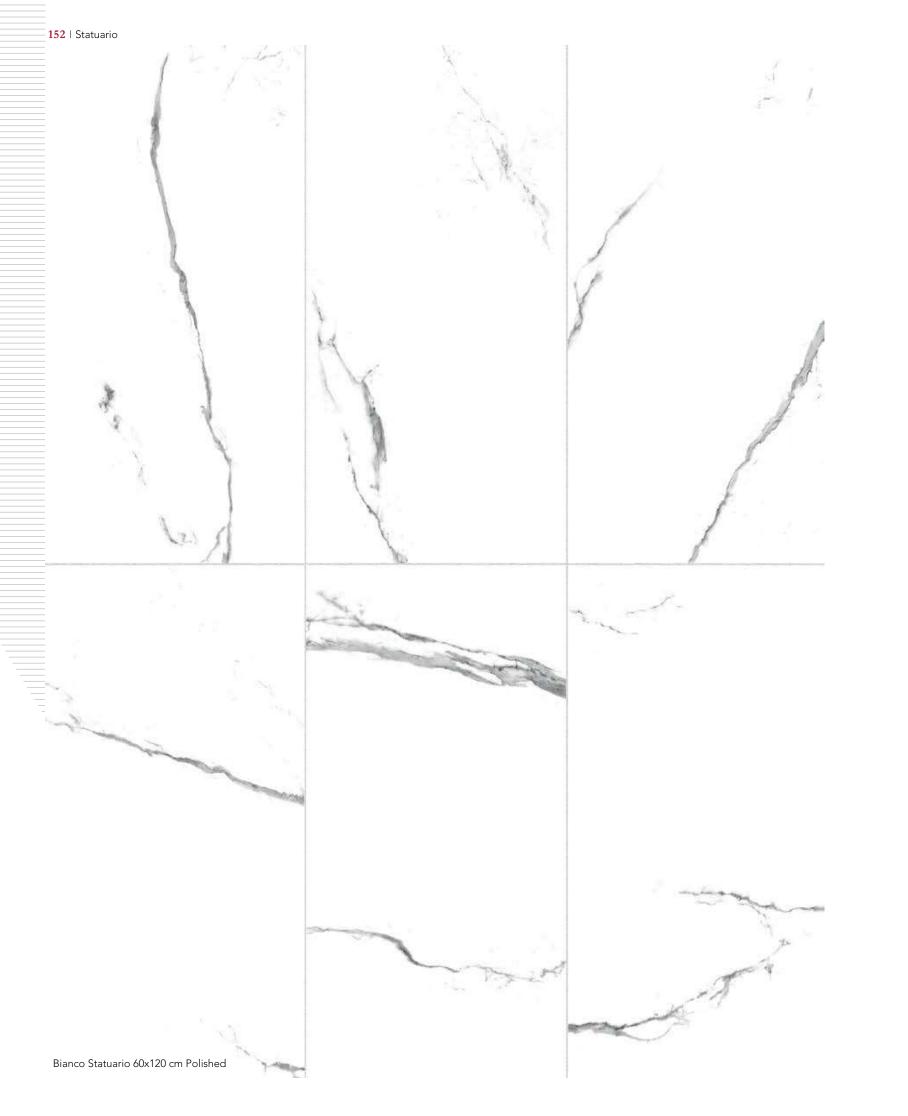
## Statuario

The natural veins blend perfectly with the bright white of precious marbles.

Large formats, for finishings that free and expand the space, creating rooms in which it is a pleasure to pause and enjoy every moment.







## Statuario

### Bianco Statuario



60x60 cm Vitrified - Polished rect. **¥**8,25 mm

**¥**9,5 mm

### Bianco Statuario



60x60 cm Vitrified - Satin rect. **₹**8,25 mm



**₹**9,5 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
				A A A A A A A A A A A A A A A A A A A	<b>3</b>
V2	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)



60x120 cm Vitrified - Polished rect.



# Tracks

A track always brings with it a story. The marks of a journey and memories of places that will forever remain engraved in our consciousness. TRACKS covers spaces with the charm of elements that bear witness to life and time. Cotton, sand, silver, ash. Warm colors, in which one can get lost and rediscover oneself.









## Tracks

#### Chalk

**₩**8,25 mm

60x60 cm Vitrified - Satin rect.

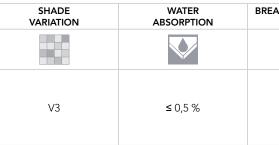
60x60 cm Vitrified - Satin rect. **≹** 8,25 mm

Desert



60x120 cm Vitrified - Satin rect. **¥**9,5 mm

60x120 cm Vitrified - Satin rect. **₩**9,5 mm









60x60 cm Vitrified - Satin rect. **≹** 8,25 mm

#### Vulcano



60x60 cm Vitrified - Satin rect. **素** 8,25 mm





60x120 cm Vitrified - Satin rect. **₹**9,5 mm



60x120 cm Vitrified - Satin rect. **₹**9,5 mm

AKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
		No. 1	<b>*</b>
≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)

158 | Travertini

# Travertini

Rediscovering Travertine.

Aesthetic characteristics that make it perfect for every kind of environment: the grain and the varying colour fit into both traditional and modern styles, creating elegant and fashionable spaces.







General catalogue | <mark>161</mark>





## Travertini

#### Ice

**≹** 8,25 mm



60x60 cm Vitrified - Satin rect. ₹ 8,25 mm



60x120 cm Vitrified - Polished rect. 素9,5 mm



60x120 cm Vitrified - Satin rect. ₹9,5 mm

## Beige



60x60 cm Vitrified - Polished rect. ₹ 8,25 mm



60x120 cm Vitrified - Polished rect. 素 9,5 mm



60x60 cm Vitrified - Satin rect. **≩** 8,25 mm



60x120 cm Vitrified - Satin rect. 素 9,5 mm

## Grey





**₩**8,25 mm

60x60 cm Vitrified - Polished rect. 素8,25 mm





**₹**9,5 mm

60x120 cm Vitrified - Polished rect. 素9,5 mm

SHADE VARIATION	WATER ABSORPTION	BREAKING STRENGTH (S) ISO 10545-4	CHEMICAL RESISTANCE ISO 10545-13	FROST RESISTANCE ISO 10545-12	STAIN RESISTANCE ISO 10545-14
50				A CONTRACTOR	<b>3</b>
V3	≤ 0,5 %	≥ 1300 N	GLA GHA (Resistant)	Resistant	Class 5 (Resistant)



60x60 cm Vitrified - Satin rect.



60x120 cm Vitrified - Satin rect.

### Multicolor



60x60 cm Vitrified - Polished rect. ₹ 8,25 mm



60x120 cm Vitrified - Polished rect. 素 9,5 mm



60x60 cm Vitrified - Satin rect. **₹** 8,25 mm



60x120 cm Vitrified - Satin rect. ★ 9,5 mm

# Packaging Made in taly

#### ARBOREA

Sizes	1 pc.	Вох			Europallet			
	kg	pcs.	mq	kg	box	mq	kg	
15x120 cm 👗 11 mm	5,08	6	1,08	30,50	40	43,20	1220,00	

#### DISCOVER

Sizes	1 pc.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
60x60 cm  🛣 10 mm	7,75	4	1,44	31,00	32	46,80	992,00
60x120 cm 👗 11 mm	18,5	2	1,44	37,00	24	34,56	888,00

#### ASSI D'ALPE

_	Sizes	1 pc.	Вох			Europallet			
_		kg	pcs.	mq	kg	box	mq	kg	
	20x90,5 cm 👗 11 mm	4,5	6	1,09	27,00	48	52,13	1296,00	

#### DREAMING

Sizes	1 pc.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
75x75 cm   🛣 11 mm	13,7	2	1,13	27,40	42	47,30	1150,80

#### BASALTINA STONE PROJECT

Sizes	1 pc.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
60x60 cm → 🛣 11 mm	8,75	4	1,44	35,00	24	34,56	840,00
	20,4	2	1,44	40,80	15	21,60	612,00

#### LIMESTONE

Sizes	1 pc.	Вох			Europallet			
	kg	pcs.	mq	kg	box	mq	kg	
60x120 cm 👗 14 mm	23	1	0,72	23,00	21	15,12	483,00	

#### BOURGOGNE

Sizes	1 pc.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
60x60 cm ± 10 mm	8,25	4	1,44	33,00	32	46,08	1056,00

#### METROPOLIS

Sizes	1 pc.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
90x90 cm 👗 11 mm	20	2	1,62	40,00	40	64,80	1600,00

#### NOVA

Sizes	1 pc.	Box			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
60x60 cm  🛣 10 mm	8,12	4	1,44	32,50	32	46,10	1024,00
60x120 cm 👗 10 mm	17,75	2	1,44	35,50	15	21,60	532,50

#### CLIFFSTONE

Sizes	1 pc.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
60x120 cm 🛣 11 mm	17,75	2	1,44	35,50	15	21,60	532,50

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# Packaging Made in India

#### CALACATTA

_	Sizes	1 pc.	Вох			Europallet		
		kg	pcs.	mq	kg	box	mq	kg
_	60x120 cm Polished - Satin 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00
_	60x60 cm Polished - Satin   8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00

#### CONCRETE TEXTURE

Sizes	1 pc.		Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg	
60x120 cm <i>Satin</i> 🛣 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00	
60x60 cm <i>Satin</i> 👗 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00	

#### EPIC STONE

_	Sizes	1 pc.	Вох			Europallet			
		kg	pcs.	mq	kg	box	mq	kg	
	60x120 cm <i>Matt</i> 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00	
_	60x60 cm <i>Matt</i> 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00	

#### INDUSTRIAL CEM

Sizes	1 pc.	Вох			Europallet			
	kg	pcs.	mq	kg	box	mq	kg	
60x120 cm <i>Matt</i> <b>素</b> 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00	
60x60 cm <i>Matt</i> 🛨 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00	

#### LUXURY

Sizes	1 pc.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
60x120 cm Polished - Satin 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00
60x60 cm Polished - Satin  差 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00

#### Marble Stone

Sizes	1 pc.		Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg	
60x120 cm Polished - Satin 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1165,00	
60x60 cm Polished - Satin  👗 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00	

#### MARFIL

Sizes	1 pc.		Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg	
60x120 cm Polished - Satin 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00	
60x60 cm Polished - Satin   8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00	

#### MAXI

Sizes	1 pc.		Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg	
80x160 cm <i>Polished</i> 🛣 9,5 mm	28	2	2,56	56,00	22	56,32	1292,00	

#### ONYX

Sizes	1 pc.		Box				
	kg	pcs.	mq	kg	box	mq	kg
60x120 cm Polished - Satin 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00
60x60 cm Polished - Satin  👗 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00

#### PIASENTINA

Sizes	1 pc.		Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg	
60x120 cm Polished - Matt 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00	
60x60 cm Polished - Matt  🛣 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00	

#### PRECIOUS STONE

Sizes	1 pc.		Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg	
60x120 cm Polished - Matt 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00	
60x60 cm Polished - Matt 🛛 🛣 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00	

#### SANDSTONE

Sizes	1 pc.	Вох		Europallet			
	kg	pcs.	mq	kg	box	mq	kg
60x120 cm <i>Matt</i>	15,25	2	1,44	30,50	34	48,96	1065,00
60x60 cm Matt  🗲 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00
30x60 cm <i>Matt</i> 🗲 8,25 mm	3,44	5	0,89	17,50	64	56,96	1148,00

#### STATUARIO

Sizes	1 pc.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
60x120 cm Polished - Satin 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00
60x60 cm Polished - Satin  差 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00

#### TRACKS

Sizes	1 рс.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
60x120 cm <i>Satin</i> 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00
60x60 cm <i>Satin</i> 🛣 8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00

#### TRAVERTINI

Sizes	1 pc.	Вох			Europallet		
	kg	pcs.	mq	kg	box	mq	kg
60x120 cm Polished - Satin 素 9,5 mm	15,25	2	1,44	30,50	34	48,96	1065,00
60x60 cm Polished - Satin   8,25 mm	6,88	4	1,44	27,50	36	51,84	1010,00

## Italian certificates

The continuous search for excellence has led Panariagroup to invest in the latest technology. Amongst the many advantages, the latter has permitted us to reduce emission of gas into the atmosphere to the minimum levels possible: at least ten times lower than the strict thresholds of Italian laws. Emission levels also fulfil the requirements of the Kyoto Protocol for reduction of GHG.



By means of extremely modern plant, Panariagroup can convey the heat produced during the tile firing stage to the equipment used for preparing mixtures. By doing so, the consumption of natural gas is reduced by at least 25%.

## Leed



Panariagroup is a member of the U.S. Green Building Council, organisation of the USA demonstrating that a building is environmentally responsible, profitable and a healthy place to live and work. Purpose of LEED (Leadership in Energy and Environmental Design Green Building Rating System™) is assessing the environmental, social and economic sustainability of buildings on the basis of criteria such as energy efficiency, polluting emissions and the use of recycled materials. LEED supplies professionals of the building trade (designers, architects, etc.) the tools needed to calculate the impact of their buildings in terms of ecosustainability.



Emas

**EMAS** 

GESTIONE AMBIENTALE VERIFICATA reg. n. I-000239



All discarded green material - i.e. green material that does not fulfil our high standards of quality - is recycled. Since this materila is not fired, it can be fed back into the initial stages of the production process hence reducing the amount of raw materials needed. Fired rejects that cannot be fed back into the production cycle, since during the production process is in no manner disposed of in they would adversely affect the characteristics of the mixture, are the environment. recycled externally. In other words, they are used for the production of bricks or road substrates thus reducing the natural materials generally used for these purposes.



The tile production process calls for a significant amount of water. To save such an important resource, Panariagroup recycles all the water employed during the production cycle. This reduces the consumption of water by 60%. Furthermore, the water used

All materials used for packing our products (cardboard boxes, plastic, wooden pallets, etc.) can be recycled. As a further environmental guarantee for the forests of countries importing our products, all our pallets are made without bark (in accordance to the IPPC / FAO ISPM 15 standard).



Apart from keeping a constant control on the work environment, Panariagroup invests in training courses for staff concerning the environmental and safety aspects of the production activities. We promote the reduction of noise levels both inside and outside our factories, as established by the laws in force.

## **UNI EN ISO14001** ENVIRONMENTAL CERTIFICATION FOR

www.panariagroup.it.



**PRODUCTION SITES** 



To continuously improve its policy, Panariagroup periodically checks its entire environmental protection package by means of Environmental Audits performed by independent certifying bodies and by qualified in-house personnel

EC Regulation no. 1221/2009 of the European Parliament and of the Council introduced the EMAS ecomanagement and audit scheme for organisations. Panariagroup has obtained EMAS Registration for all its production sites: Finale Emilia (MO) (registration n.I-000309 on April 2005), Toano (RE) (registration n.I-000239 on September 2004) and Fiorano Modenese (MO) (registration n.I-000401 on December 2005). This registration is of major importance, since it requires a proper Environmental Management System to be created, based on the continual improvement of environmental performance within organisations. The scheme is based on the creation of an open dialogue with local institutions (Agencies, Authorities, Associations, Trade Union Representatives, Schools, Press) and with the public, and it is expected that all employees will play an active part. The Environmental Statement is the end document that describes the environmental and safety aspects in the workplace, the environmental performance of the site and the environmental targets that the Company sets itself within the framework of continual improvement. The statement is validated by an Accredited Environmental Verifier, following audits carried out in the plant. Panariagroup is one of the very few ceramics companies to have EMAS registration which, together with the ECOLABEL and ISO 14001 quality certification, bear witness to the management's utmost commitment and readiness to engage with the ethical, environmental, safety and quality issues. The Environmental Statements of all company's sites are available on the web site

## Ecolabel



#### THE ECOLOGICAL QUALITY MARK OF THE EUROPEAN UNION

PRODUCTION PROCESSES WITH A LOWER CONSUMPTION OF ENERGY

LESS EMISSIONS IN AIR AND WATER

IMPROVED CONSUMER INFORMATION AND WASTE MANAGEMENT

Ecolabel is a product certification scheme, created by the European Community (EC Regulation n°1980/2000), to enable consumers to choose and purchase "green", environmentally-compatible products. These products conciliate quality and a higher standard of living with respect for the environment. The flower logo is easily identifiable and certifies the ecological excellent of Panariagroup tiles. The lifecycle of products with this logo has been accurately analysed, in terms of eco-compatibility, from every point of view and throughout all stages of production. From the origin of raw materials to disposal of the product, the following aspects are all taken into account: the quality of air and water of production facilities, preservation of surrounding soil, reduction of by-products, energy saving, protection of the ozone layer and impact on biodiversity. For information about the Ecolabel, see: www.ecolabel.eu

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#### EN 14411

The European Union specifies the Guidelines to protect the safety and health of people and property in building works by the Directive 89/106/EEC. Within this context, the building materials must feature certain safety requirements to bear the CE mark; since <sup>1 st</sup> December 2005, such mark is compulsory for ceramic tiles, too (European Norm EN14411).

## Indian certificates







## Cleaning

#### "AFTER-INSTALLATION" CLEANING

- **1.** "After-installation" cleaning is compulsory, both for glazed and non-glazed tiles.
- be kept clean despite of a careful daily cleaning.
- others) is recommended.

#### 4. CEMENTITIOUS GROUTS MIXED WITH WATER

others) is recommended.

Residue to be removed	Cementitious grouts, slurry, cement, lime						
Detergent type	Acid-based						
Detergent name	KERANET	CEMENT REMOVER	DETERDEK	LITOCLEAN PLUS			
Manufacturer	MAPEI	FABERCHIMICA	FILA	LITOKOL			

For the use, follow the specific instructions by the manufacturers. After performing the washing described above, it is necessary to wash with a basic or alkaline product, namely a degreasing detergent (see point 5 of table). Acid washing can leave greasy marks on the floor, which tend to withhold dirt.

NOTE: for cementitious grouts with additives (latexes, resins, etc.), remove immediately with sponge and plenty of water. Then, treat the floor according to the instructions in points 3 and 4. Always make preventive tests before the use (on a tile not laid yet), above all on lapped or polished products. Do not carry out the "after-installation" cleaning if the tile temperature is high; in summer, clean during the fresher hours of the day.

#### 5. EPOXY GROUTS

The removal must be carried out immediately and carefully with sponge and plenty of water, as these grouts harden very fast, even in a few minutes. The following day carry out a thorough cleaning with alkaline detergents; a few of them are indicated in the table below.

Operation	Thorough cleaning						
Detergent type	Alkali-based						
Detergent name	WAX REMOVER	PS 87	CIF Degreaser with bicarbonate	LITONET			
Manufacturer	FABERCHIMICA	FILA	UNILEVER ITALIA	LITOKOL			

For the use, follow the specific instructions by the manufacturers.

2. An after-installation cleaning carried out not accurately, or not carried out at all, often results in halos preventing the floor to

3. To ensure an optimal cleaning, the use of a single brush with suitable disks (green for structured/anti-slip surfaces, red for the

To ensure an optimal cleaning, the use of a single brush with suitable disks (green for structured/anti-slip surfaces, red for the

# Cleaning

#### 6. ANTI-SLIP SURFACES

Due to their special features, rough or structured anti-slip surfaces are harder to clean. After the grouting, it is important to remove the excesses in a short time and by frequent washing with sponge and water, till the floor is perfectly clean. Then, carry out an acid washing using a single brush with green disks.

#### DAILY CLEANING

Carry out the daily/routine cleaning with neutral detergents or degreasers, diluted in warm water, following the procedures indicated on the packages. The following products, which can be easily found on the market, are recommended.

Operation	Daily cleaning							
Detergent type	Neutral or degreaser							
Detergent name	GLASSEX degreaser	SMAC ULTRA degreaser	CIF Degreaser with bicarbonate	FLOOR CLEANER	FILA CLEANER			
Manufacturer	RECKITT BENCKISER	BOLTON MANITOBA	UNILEVER ITALIA	FABERCHIMICA	FILA			

#### EXTRAORDINARY CLEANING

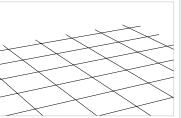
It is carried out to remove very old or resistant stains or residues. The table below indicates detergents suitable for the stain type.

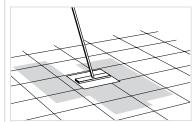
Residue to be removed	Coffee, c waxes, gi			Wine	Calcareous deposits	Rust	Inks, felt pens		Tyres, rubl pencil mai	oer marks, s rks	uckers, me	tal or
Detergent type	Neutral or degreaser		aser	Oxidizing	Acid-based	Acid-based	Thinner-based		Abrasive paste			
Detergent name	Colou- red Stain Remover	PS 87	CIF Degrea- ser with bicar- bonate	OXIDANT	VIAKAL	Diluted hydrochloric acid	Nitro thinner, trichloro- ethylene, turpentine	Coloured Stain Remover	VIM CLOREX	POLI- SHING CREAM	DETER- GUM	Eraser (for pencil marks only)
Manufacturer	RECKITT BENCKI- SER		UNI- LEVER ITALIA	FABER- CHIMICA	PROCTER & GAMBLE	Several manufacturers	Several manufacturers	FABER- CHIMICA	GUABER	FABER- CHIMICA	ZEP ITALIA	-

IMPORTANT: always make preventive tests before the use (on a tile not laid yet), above all on lapped or polished products.

### **REMOVAL OF WAXES OR POLISHING COATS**

#### Do NOT use waxes on floor and wall tiles.





New floor that has been cleaned after installation in accordance to the instructions provided on the previous pages.

Detergents for routine to deposit on the floor and create glossy films.

Often, the standard detergents available on the market contain waxes or polishing additives that, washing after washing, deposit glossy coats on the floor causing halos and problems. This kind of coats can be deposited even by some grouts for joints. Simple agents such as coke, wine, water, etc... falling on the floor remove this glossy coat and restore the original duller look of the tiles. Amid a glossier floor, the areas without wax look like dull halos: instead, they are the only clean floor areas. In these cases, first of all the whole floor must be dewaxed, following the indications of the table below. Then, use the detergents of the table besides for the routine cleaning.

Residue to be removed	Glossy coats left b
Detergent type	Acid-based
Detergent name	VIAKAL*
Manufacturer	PROCTER & GAM

(\*) Do not follow the indications on the package, rather apply the pure detergent, leave it for 15-30 minutes, rub with soft or lightly abrasive pads (white, yellow, red), then rinse thoroughly with water.

#### **USEFUL REFERENCES**

MAPEI Spa, via Cafiero 22, 20158 Milano – ITALY - Tel. +39 02/37673 – www.mapei.it

FABERCHIMICA Srl, via G. Ceresani 10 – località Campo d'Olmo 60044 Fabriano (AN) – ITALY - Tel. +39 0732/627178 www.faberchimica.com

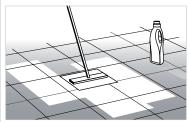
FILA Industria Chimica Spa, via Garibaldi 32, 35018 S. Martino dei Lupari (PD) - ITALY - Tel. +39 049/9467300 – www.filachim.it

ZEP Italia Srl, via Nettunese Km 25,000 – 04011 Aprilia (LT) – ITALY - Tel. +39 06/926691 – www.zepitalia.it

cleaning that contain wax tend



Simple substances (Coca Cola, wine, water, etc.) will remove this glossy film and give the floor its initial matt appearance.



To remove the glossy film, use a suitable detergent (undiluted Tile Cleaner by Faber). Daily cleaning should be performed using a detergent that does not contain wax.

by	detergents
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	Pure TILE CLEANER *	
MBLE	FABERCHIMICA	
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## Bellissimo STILE ITALIANO

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